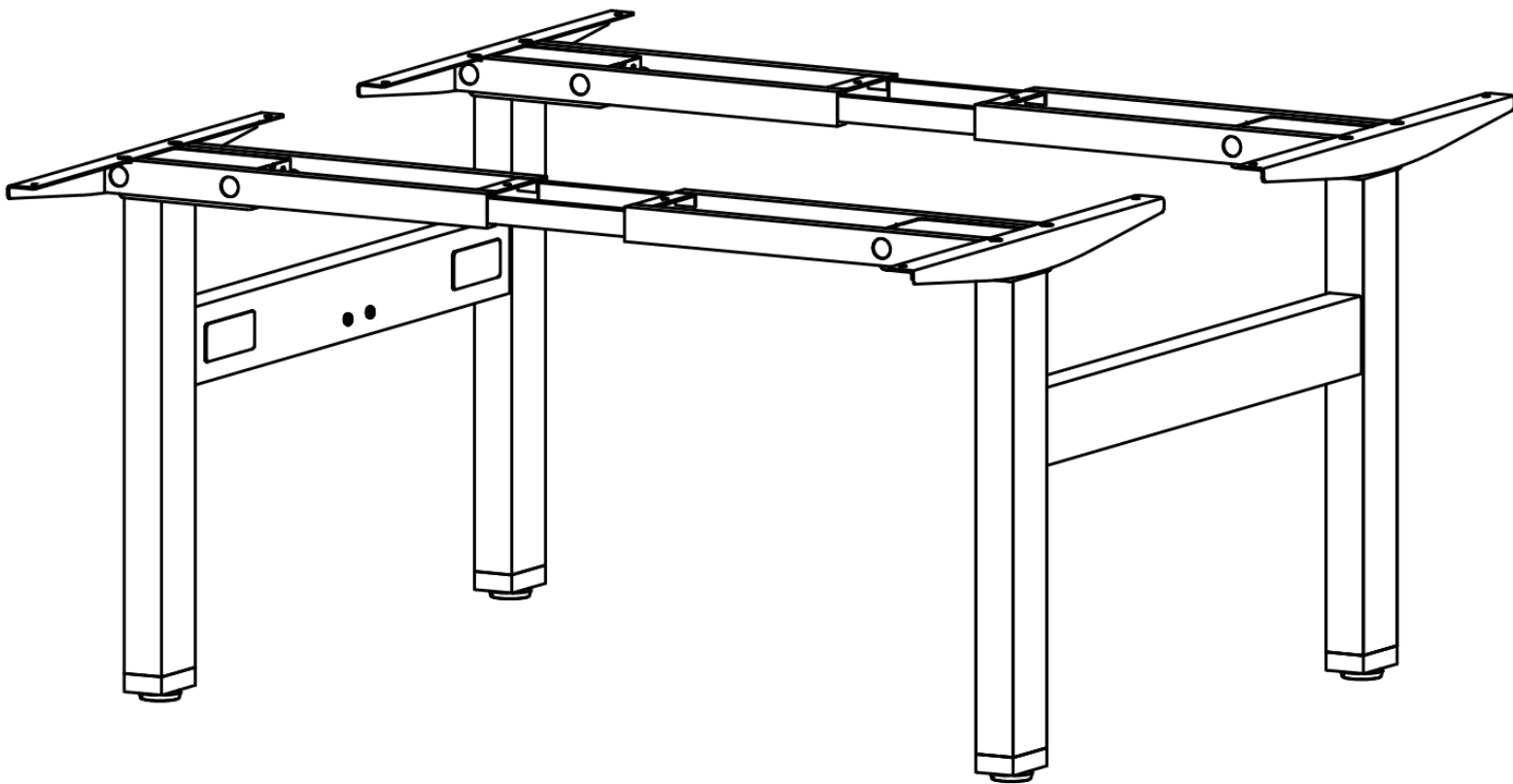


Vertilift

EXCELLENCE IN MOTION

Static Back To Back Frame

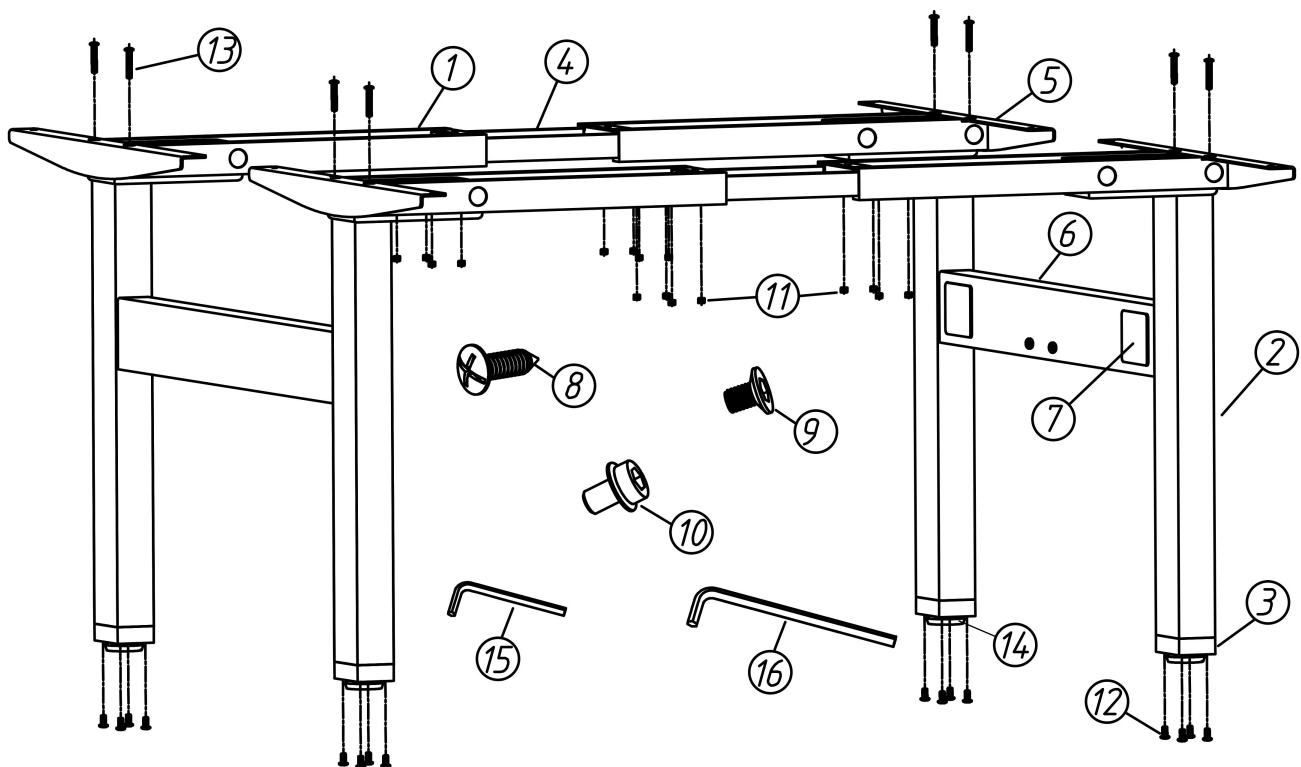


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Assembly Instructions

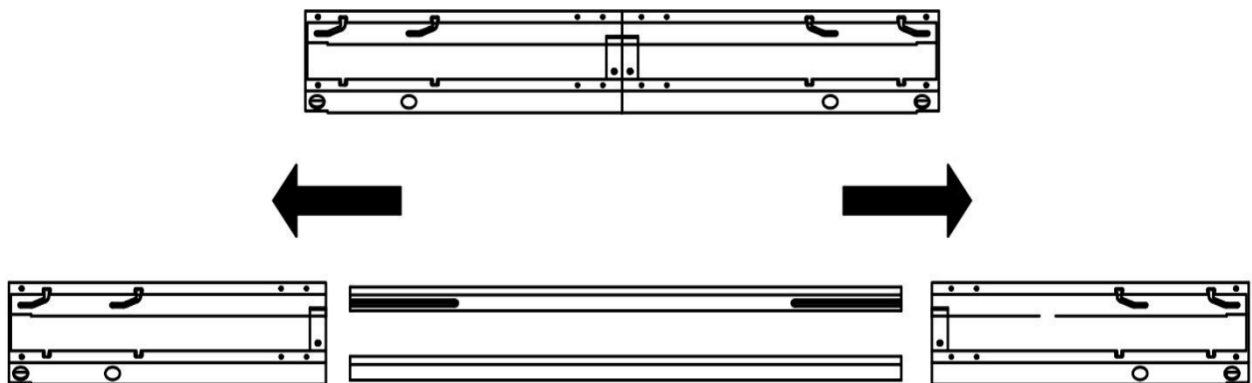
Vertilift Parts List

Part	Name	Qty	Part	Name	Qty
1	End Frame	4	9	Countersunk Head Screws M6*10 Pack B	8
2	Leg	4	10	Flange Screws M8*12 Pack C	8
3	Foot	4	11	Machine Screws M8*6 Pack D	16
4	Cross Rail	4	12	Machine Screws M6*12 Pack E	16
5	Side Bracket	4	13	Machine Screws M6*35 Pack F	8
6	Cross Beam	2	14	Leveling Feet	4
7	Cross Beam Cover	4	15	4 mm Allen Key	1
8	Wood Screws ST5x16 Pack A	12	16	6 mm Allen Key	1

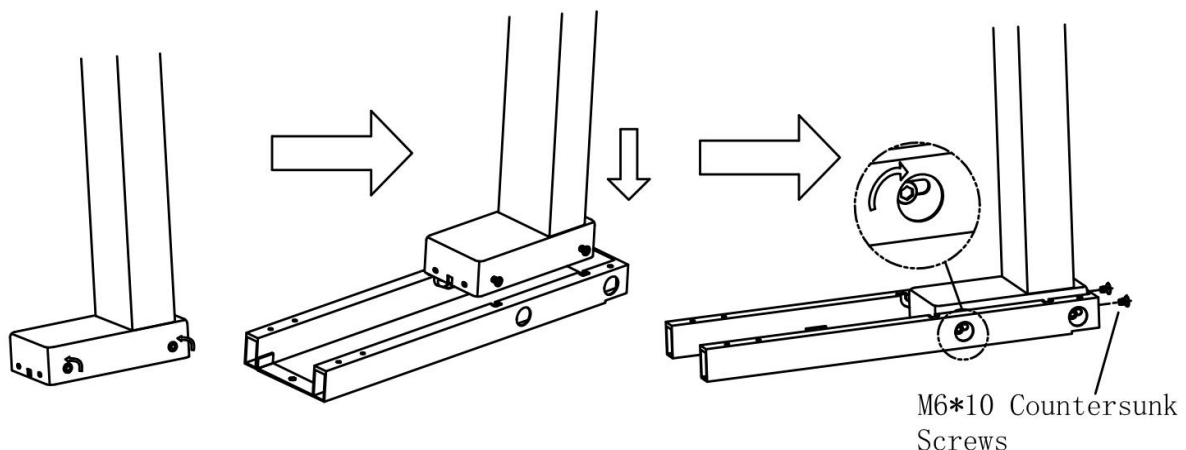


STEP 1

Separate End Frame (Part 1) from Cross Rails (Part 4).



STEP 2



Loosen the four screws on the Leg(Part 2) , but do not unscrew them.

Position Leg (Part 2) into End Frame (Part 1). Screw 2 PCS 6mm x 10mm Countersunk Head Screws Part 9 (Pack B) on the top of the end frame, and then tighten the four screws on the table leg.

Complete the same process for all Legs.

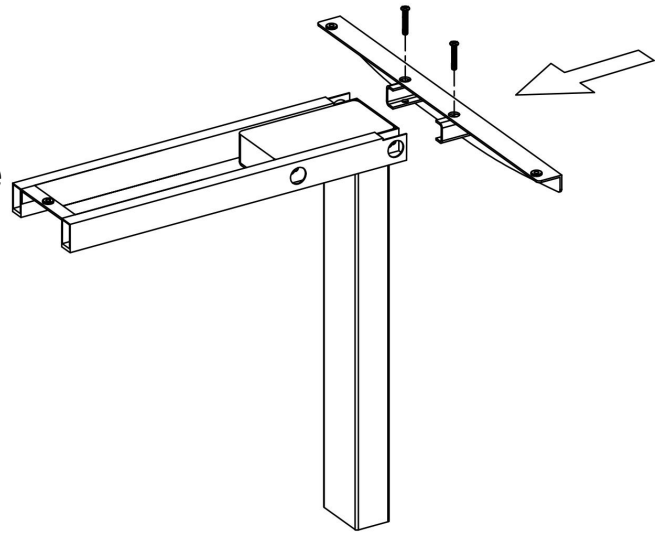
STEP 3

Fit Side Bracket (Part 5) as shown.

You may need to gently tap the bracket into place to align the screw holes.

Insert 2 PCS 6mm x 35mm Machine Screws Part 13 (Pack F) tighten firmly.

Complete this process for all Legs.

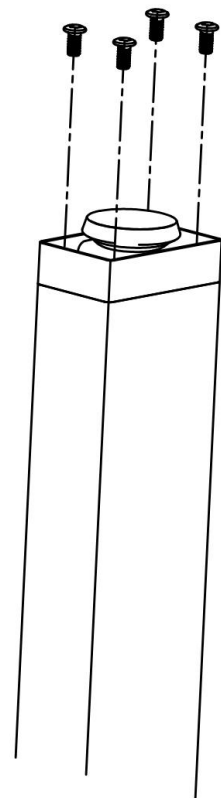


STEP 4

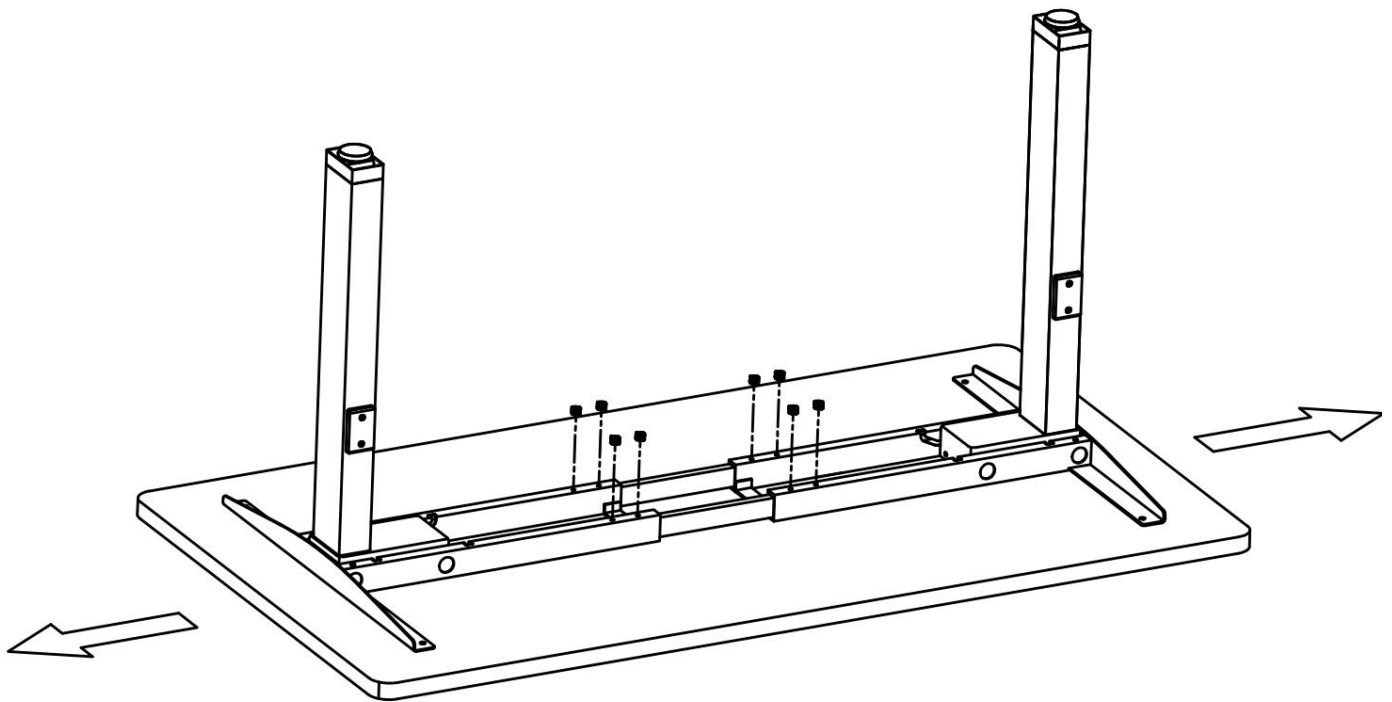
Attach the foot (Part 3) to the bottom of each Leg (Part 2).

Insert 4 PCS 6mm x 12mm Machine Screws Part 12 (Pack E).

Complete this process for all Feet.



STEP 5



Place your top on the ground with the good side down. Taking care that there is no stray hardware that may damage the top.

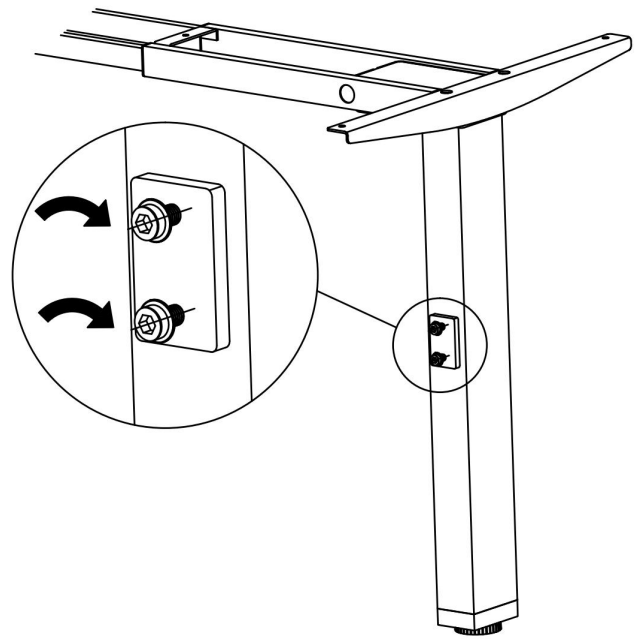
Place the two assembled Legs on the top and insert the Cross Rails (Part 4). Stretch the legs out leaving approximately 30mm - 40mm at each end.

Once satisfied that your frame is the correct length, check and make sure that the Cross Rails are equally positioned in either side of the frame. Insert 8 PCS 8 mm x 6 mm Machine Screws Part 11(Pack D) tighten firmly.

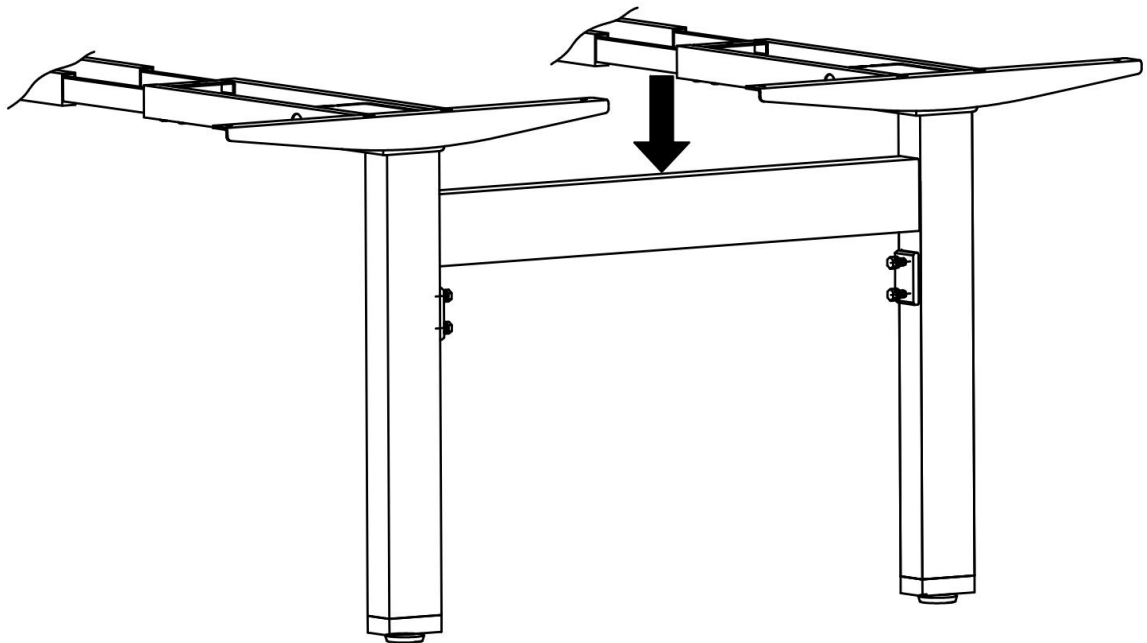
STEP 6

Insert 2 PCS 8mm x 12mm Flange Screws Part 10 (Pack C) on the Leg (Part 2) as shown in the picture, but do not tighten them, only about two turns are needed.

Complete this process for all legs.

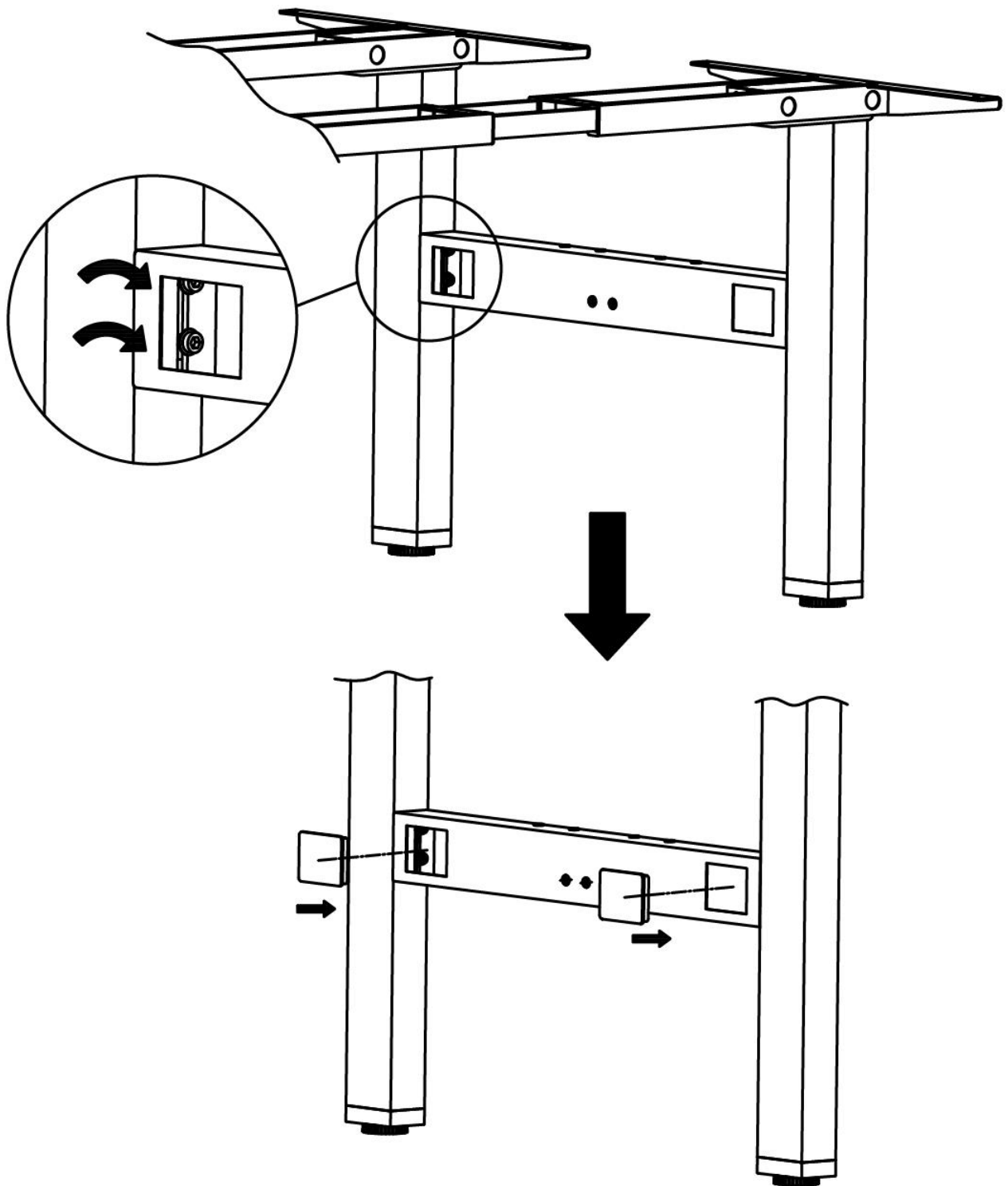


STEP 7



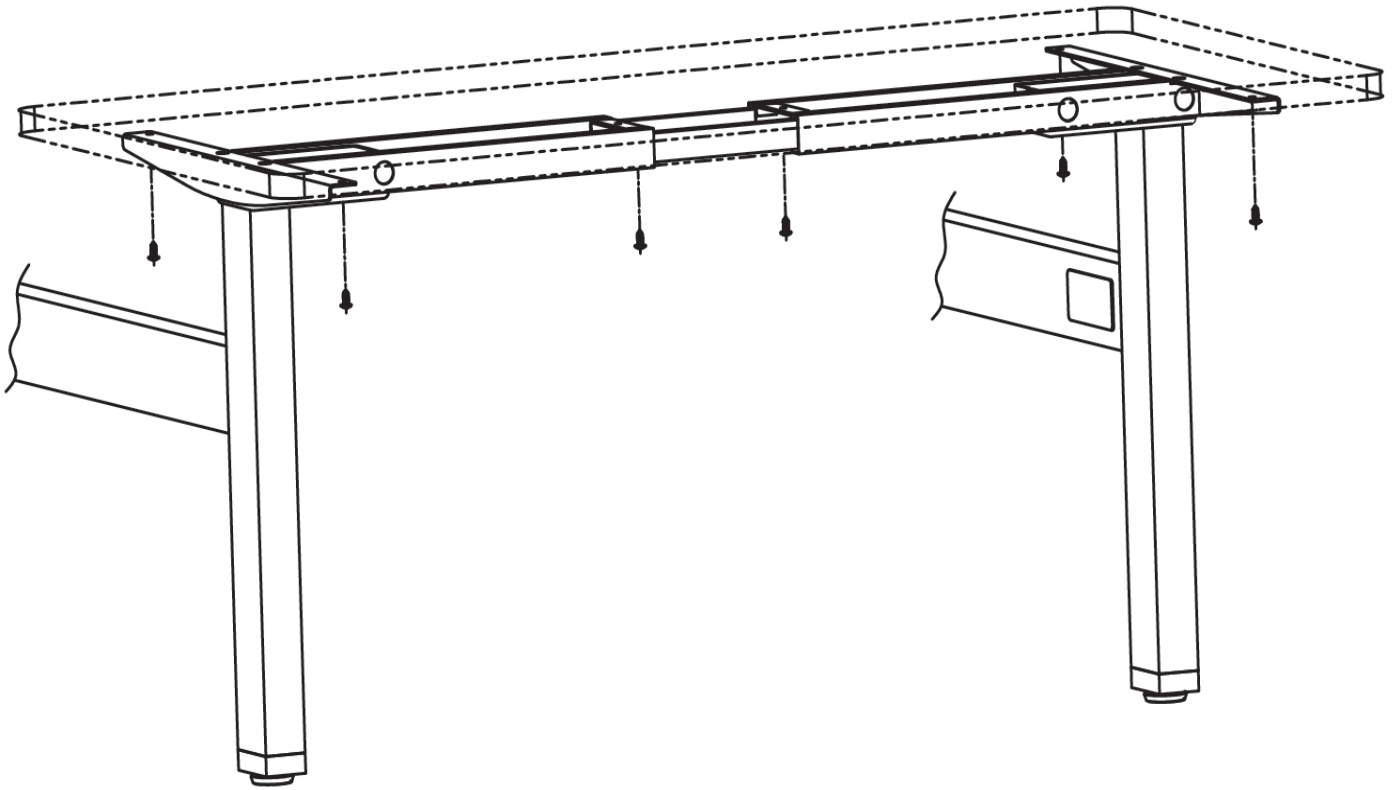
This step requires 3 people to work together, with 2 people supporting and hanging two each table frame, one person takes the Cross Beam(Part 6) and inserts it into two table frames as shown in the picture.

STEP 8



Tighten the screws inside the cross beam with the 6 mm Allen Key (Part 16) and cover it with Cross Beam Cover(Part 7).

STEP 9



Check and make sure that the supplied Wood Screws Part 8 (Pack A) are not too long for the top you are using.

Fix the frame to the top using 6 PCS 5mm x 16mm Wood Screws Part 8 (Pack A).

Repeat this step on the other side of the table frame.